

Fig. 1

2/2

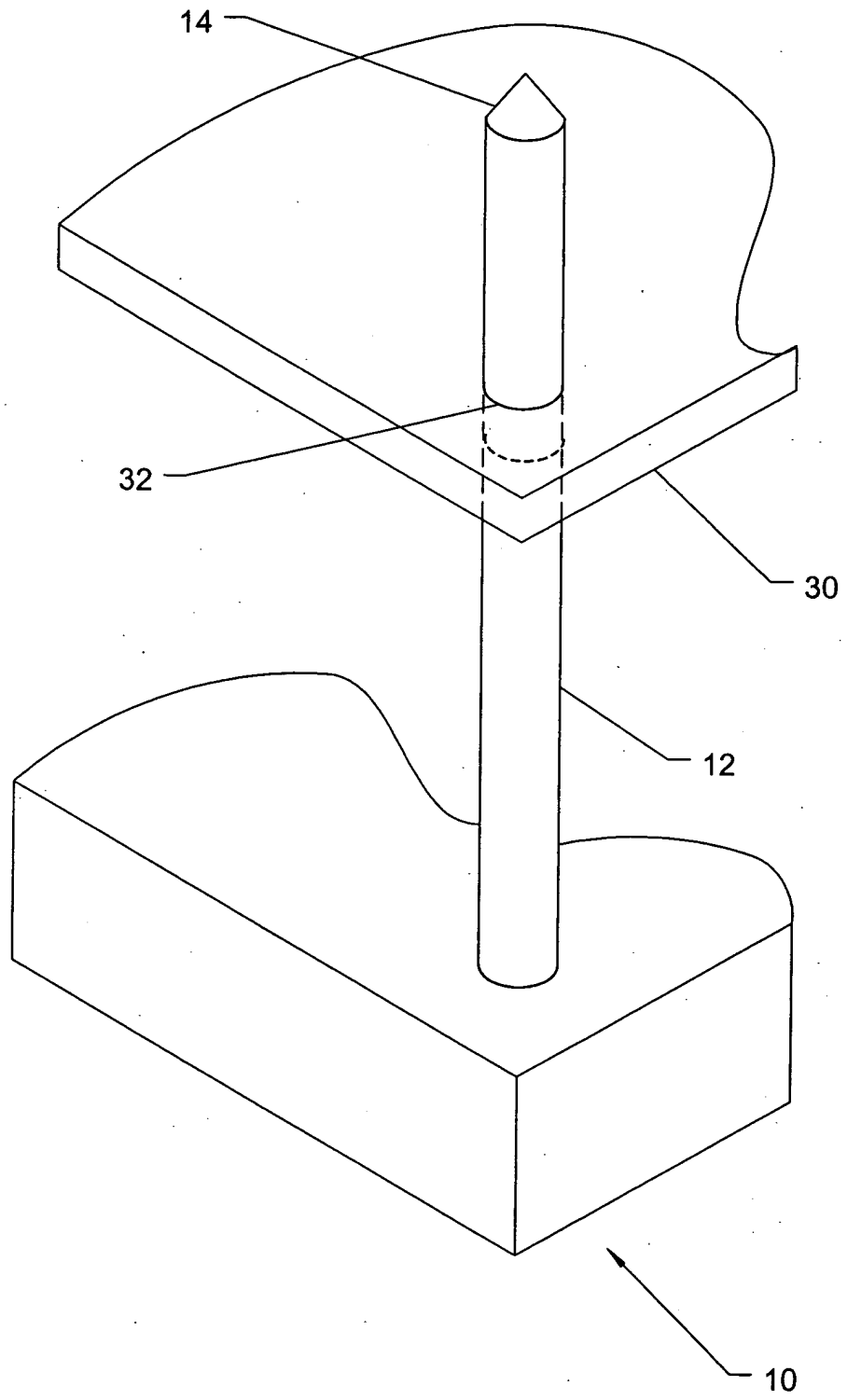


FIG. 2

<u>100</u> providing a plurality of layers to be laminated
<u>200</u> determining the thermal coefficient of expansion (TCE) of the plurality of layers;
<u>300</u> providing an alignment plate having approximately the same TCE;
<u>400</u> stacking the plurality of layers onto the alignment plate

Fig. 3